DAC INTERNATIONAL



Flow rate transmitters **HFT 2500**

For water or water-based fluids

Float Any installation 2 accuracy classes

Features

- Analogue signal selectable: 4 .. 20 mA or 0 .. 10 V
- Wide measuring range
- Robust design
- High operating pressures

Description

The HYDAC HFT 2500 flow transmitter series is based on a positionindependent float measuring principle.

Irrespective of the installation position, the test medium deflects a springloaded float in the direction of flow, depending on the flow rate.

A Hall sensor is fitted to the outside of the device and is therefore also separated from the flow circuit. In proportion to the deflection of the float, the sensor produces an analogue signal, either 4 .. 20 mA or 0 .. 10 V, which corresponds with the particular measuring range.

The instrument is calibrated for vertical installation and for a flow direction from bottom to top (maximum accurracy).

Application fields

Fields of application are flow rate monitoring in fluids (water / water-based) in the following areas, amongst others:

- Cooling systems and circuits
- Hydraulic systems
- Pumps
- Welding machines and laser systems
- Medical engineering
- Pharmaceutical industry
- Chemical industry
- Research and development

Technical data

Input data							
Measuring ranges [l/min]		10 % accuracy					
	Size 1	Size 2	Size 3	Siz	e 4		
	0.005 0.06	0.02 0.2	10 30	0.2 4.0	8 90		
	0.04 0.13	0.2 0.6	15 45	0.6 5.0	5 110		
	0.1 0.6	0.4 1.8	20 60	0.5 8.0	10 150		
	0.2 1.2	0.8 3.2	30 90	1 14	35 220		
	0.4 2.0	27	60 150	1 28	35 250		
	0.5 3.0	3 13		2 40			
	1.0 5.0	4 20		4 55			
		8 30		1 70			
Operating pressure Brass version [bar] Stainless steel version [bar]	300 350	300 350	250 300		00		
Pressure drop [bar]	0.02 0.2	0.02 0.3	0.02 0.4	0.02	0.8		
Mechanical connection	See device dir	See device dimensions / installation dimensions					
Parts in contact with fluid Brass version Stainless steel version	NBR 1)	Stainless steel 1.4571; Brass nickel-plated; Brass; Hard ferrite; Seal: NBR ¹⁾ Stainless steel 1.4571; Hard ferrite; seal: Viton ¹⁾					
Housing material Measuring body Transmitter	Brass nickel-p	Brass nickel-plated or stainless steel 1.4571 brass					
Output data							
Output signal	Max. load resi Max. current		A, 3 conductor, 3 conductor, I	$R_{Lmax} \sim 600 \Omega$ $R_{max} \sim 10 \text{ mA}$			
Accuracy	≤ ± 10 % FS /	≤ ± 10 % FS / ≤ ± 5 % FS (size 4)					
Repeatability	2 % FS max.						
Environmental conditions							
Operating temperature range	-20 +70 °C						
Fluid temperature range	-20 +70 °C						
C € mark	Present	Present					
Protection type according to DIN EN 60529 ²⁾	IP 65 / IP 67						
Other data							
Supply voltage	24 V DC (19 –	- 30 V DC)					
	< 1 W						
Power consumption	< 1 VV						

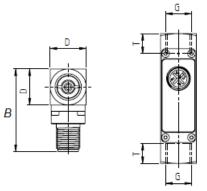
Note: **FS** (Full Scale) = relative to complete measuring range

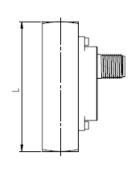
¹⁾ Other seal materials on request

 $^{^{\}rm 2)}$ With mounted mating connector in corresponding protection type

Dimensions

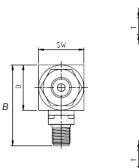
Size 1

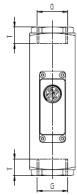


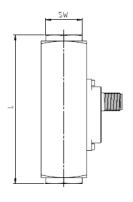


Type [l/min]	Installation dimensions [mm]						Weight, approx. [g]	
	SW	Е	В	G	DN	Т	L	
Size 1								
0.005 0.06								
0.04 0.13								
0.1 0.6								
0.2 1.2	18	18	41	1/4"	8	12.5	70	140
0.4 2.0								
0.5 3.0								
1.0 5.0								

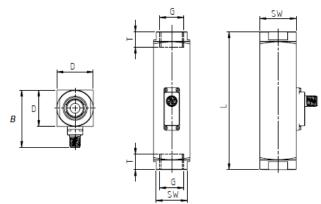
Size 2







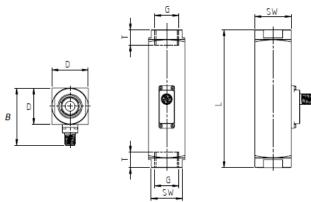
Type [l/min]	Installation dimensions [mm]						Weight, approx. [g]	
	SW	D	В	G	DN	Т	L	
Size 2								
0.02 0.2								
0.2 0.6								
0.4 1.8								
0.8 3.2				4.4011				=00
2.0 7.0	30	30	53	1/2"	15	14	90	520
3.0 13.0								
4.0 20.0								
8.0 30.0								



Type [l/min]	Installation dimensions [mm]						Weight, approx. [g]	
	SW	D	В	G	DN	Т	L	
Size 3								
10 30								
15 45	34 40	40	63	3/4" 1" *	20 25	15 17	152 130	1290 1110
20 60	40			'	25	17	150	1110
30 90	40	40	63	1"	25	17	130	1110
60 150	40	40	63	1"	25	17	130	1050

^{*} Standard

Size 4

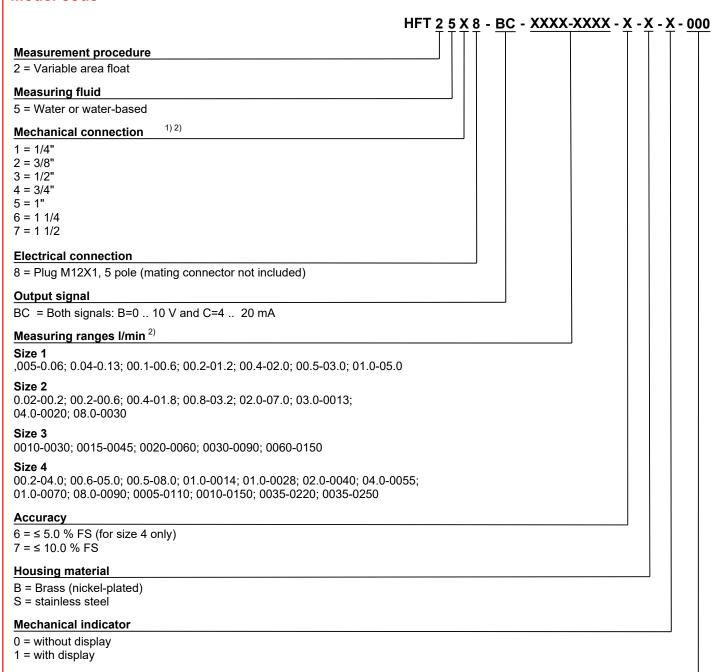


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Type [l/min]	Installation dimensions [mm]							Weight, approx. [g]
	SW	D	В	G	DN	Т	L	
Size 4								
0.2 4.0								
0.6 5.0				1/4"	8	10		
0.5 8.0	27	30	53	3/8"	10	15	131	850
1 14				1/2"	15	14		
1 28								
2 40	27			1/2"	15	14	146	
4 55	32	30	53	3/4"	20	15	174	900
170								
890	34 40	40 40	63 63	3/4" 1"	20 25	15 17	152 156	1400 1100
5 110	40	40	03	'	23	17	130	1100
10 150	50	50	73	1 1/4"	32	20	200	2750
35 220	50	50	73	1 1/4"	32	20	200	3000
35 250	60	60	83	1 1/2"	40	20	200	3800

Pin connections

M12x1, 5 pole	Pin	Output signal: BC
	1	+U _B
4 3	2	4 20 mA
5	3	GND
	4	0 10 V
	5	reserved

Model code



Modification Number

000 = Standard

- 1) Mechanical connection options depend on housing type (see Dimensions)
- $^{2)}$ Other models available on request

Accessories:

Appropriate accessories, such as mating connectors, can be found in the Accessories brochure.

Note

The information in this brochure relates to the operating conditions and applications described.

For applications or operating conditions not described, please contact the relevant technical department. Subject to technical modifications.

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